



Technical specification

Mandrel

	Unit	Model							
		6-8"	10-12"	14-16"	16-18"	18-20"	22-24"	26-28"	28-30"
General									
Pipe size	inch	6-8	10-12	14-16	16-18	18-20	22-24	26-28	28-30
DN		150-200	250-300	350-400	400-450	450-500	550-600	650-700	700-750
Pipe inside diameter min.	mm	123,9	209,5	292,0	342,8	393,4	482,8	609,2	660,2
Pipe inside diameter max.	mm	212,7	315,1	396,8	447,4	496,8	597,2	698,2	749,2
Engine									
Displacement	ccm	-	-	12,5	12,5	32	32	32	50
Quantity of motors	pcs	-	-	2	2	2	2	2	2
Wheel									
Diameter Ø	mm	34	70	100	100	140	160	160	180
Quantity of wheels	pcs	3	3	4	4	4	4	4	4
Clamping range									
Overall lenght (rubber pads)	mm	390	590	630	730	730	750	1030	1348
vertical throw max.	mm	39	40	53	53	70	70	81	88
min. Ø with pads	mm	125	226	264	298	342	443	538	583
Measurements and weight									
Lenght	mm	1300	1540	1720	1678	1810	1805	2090	2100
Width	mm	105	217	345	376	430	443	635	660
Height	mm	160	318	356	395	432	533	615	670
Weight	kg	60	110	185	240	370	470	775	1070
Setting of rubber pads									
Quantity of plates	pcs	2	6	6	6	6	10	16	14
Quantity of pads	pcs	10	30	30	30	30	70	160	126
Article no.		40672	40678H	40697	40689	40698	40683	40684	40682

Mistakes and changes are reserved



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	Unit	Model						
		30-32"	36-38"	40-42"	46-48"	48"	52"	56"
General								
Pipe size	inch	30-32	36-38	40-42	46-48	48	52	56
DN		750-800	900-950	1000-1050	1150-1200	1200	1300	1400
Pipe inside diameter min.	mm	698,4	850,4	952,4	1104,4	1155,4	1257,4	1358,4
Pipe inside diameter max.	mm	800,2	949,2	1049,6	1201,6	1201,6	1302	1403
Engine								
Displacement	ccm	50	80	100	100	100	100	200
Quantity of motors	pcs	2	2	2	2	2	2	2
Wheel								
Diameter Ø	mm	200	250	250	250	250	250	300
Quantity of wheels	pcs	4	4	4	4	4	4	4
Clamping range								
Overall lenght (rubber pads)	mm	1348	1714	1715	1844	1844	1844	2144
vertical throw max.	mm	77	120	130	155	148	148	148
min. Ø with pads	mm	632	741	833	955	1017	1118	1220
Measurements and weight								
Lenght	mm	2350	2775	2780	3760	3750	3750	3465
Width	mm	690	840	890	1055	1080	1210	1260
Height	mm	732	840	932	1057	1065	1165	1264
Weight	kg	1310	2120	2480	3670	3980	4420	5170
Setting of rubber pads								
Quantity of plates	pcs	14	18	18	18	20	24	20
Quantity of pads	pcs	126	234	234	234	260	312	260
Article no.		40679	40686	40688	40699	40694	40691	40692N

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